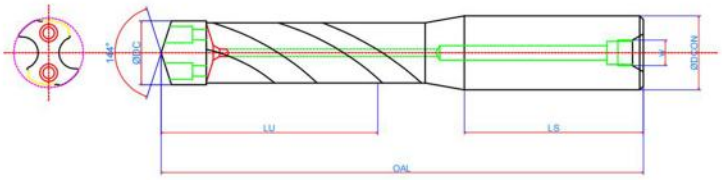
NiceCutt

QUICK-CHANGE HIGH-SPEED DRILL TIP

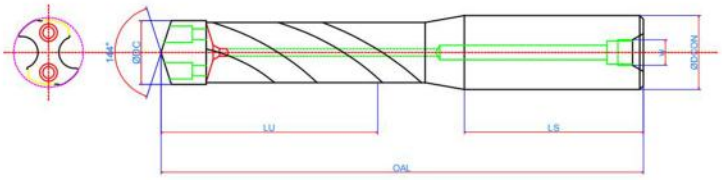
The tooth shaped structure on the drill tip and drill rod is more stable.

Indexable Head Type Drill



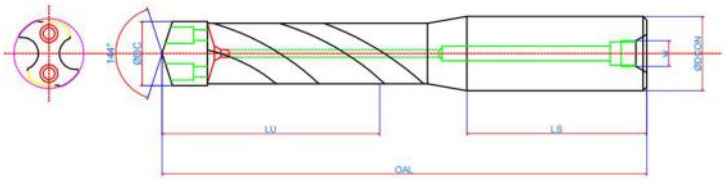
Dia 直径	D 倍径	Specifications 钻杆型号	LU 有效长	LS 柄长	OAL 全长	DCON 柄径	W 柄部螺纹	Screw 固定螺丝	Wrench 扳手
10.0-10.5	1.5D	GHZG01-10.0-10.5-1.5D-S12	21	48	81	12	M6	M2.0*7.5	T6
	3.0D	GHZG01-10.0-10.5-3.0D-S12	37	48	97	12	M6		
	4.0D	GHZG01-10.0-10.5-4.0D-S12	47	48	107	12	M6		
	5.0D	GHZG01-10.0-10.5-5.0D-S12	58	48	118	12	M6		
	6.0D	GHZG01-10.0-10.5-6.0D-S12	68	48	128	12	M6		
	8.0D	GHZG01-10.0-10.5-8.0D-S12	89	48	149	12	M6		
10.6-11.2	1.5D	GHZG01-10.6-11.2-1.5D-S12	22	48	83	12	M6		
	3.0D	GHZG01-10.6-11.2-3.0D-S12	39	48	100	12	M6		
	4.0D	GHZG01-10.6-11.2-4.0D-S12	50	48	111	12	M6		
	5.0D	GHZG01-10.6-11.2-5.0D-S12	62	48	122	12	M6		
	6.0D	GHZG01-10.6-11.2-6.0D-S12	73	48	135	12	M6		
	8.0D	GHZG01-10.6-11.2-8.0D-S12	95	48	156	12	M6		
11.3-11.9	1.5D	GHZG01-11.3-11.9-1.5D-S12	24	48	85	12	M6		
	3.0D	GHZG01-11.3-11.9-3.0D-S12	42	48	103	12	M6		
	4.0D	GHZG01-11.3-11.9-4.0D-S12	53	48	114	12	M6		
	5.0D	GHZG01-11.3-11.9-5.0D-S12	65	48	127	12	M6		
	6.0D	GHZG01-11.3-11.9-6.0D-S12	77	48	138	12	M6		
	8.0D	GHZG01-11.3-11.9-8.0D-S12	101	48	162	12	M6		
12.0-12.4	1.5D	GHZG01-12.0-12.4-1.5D-S16	25	48	87	16	ZG1/8	M2.2*8.5	T10
	3.0D	GHZG01-12.0-12.4-3.0D-S16	43	48	105	16	ZG1/8		
	4.0D	GHZG01-12.0-12.4-4.0D-S16	56	48	118	16	ZG1/8		
	5.0D	GHZG01-12.0-12.4-5.0D-S16	68	48	130	16	ZG1/8		
	6.0D	GHZG01-12.0-12.4-6.0D-S16	81	48	143	16	ZG1/8		
	8.0D	GHZG01-12.0-12.4-8.0D-S16	105	48	167	16	ZG1/8		
12.5-12.9	1.5D	GHZG01-12.5-12.9-1.5D-S16	26	48	88	16	ZG1/8		
	3.0D	GHZG01-12.5-12.9-3.0D-S16	45	48	107	16	ZG1/8		
	4.0D	GHZG01-12.5-12.9-4.0D-S16	58	48	120	16	ZG1/8		

Indexable Head Type Drill



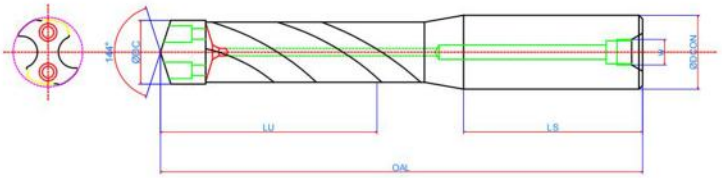
Dia 直径	D 倍径	Specifications 钻杆型号	LU 有效长	LS 柄长	OAL 全长	DCON 柄径	W 柄部螺纹	Screw 固定螺丝	Wrench 扳手
12.5-12.9	5.0D	GHZG01-12.5-12.9-5.0D-S16	71	48	133	16	ZG1/8	M2.2*8.5	T8
	6.0D	GHZG01-12.5-12.9-6.0D-S16	84	48	146	16	ZG1/8		
	8.0D	GHZG01-12.5-12.9-8.0D-S16	110	48	172	16	ZG1/8		
13.0-13.4	1.5D	GHZG01-13.0-13.4-1.5D-S16	27	48	90	16	ZG1/8		
	3.0D	GHZG01-13.0-13.4-3.0D-S16	47	48	110	16	ZG1/8		
	4.0D	GHZG01-13.0-13.4-4.0D-S16	60	48	123	16	ZG1/8		
	5.0D	GHZG01-13.0-13.4-5.0D-S16	74	48	137	16	ZG1/8		
	6.0D	GHZG01-13.0-13.4-6.0D-S16	87	48	150	16	ZG1/8		
	8.0D	GHZG01-13.0-13.4-8.0D-S16	114	48	177	16	ZG1/8		
13.5-14.5	1.5D	GHZG01-13.5-14.5-1.5D-S16	29	48	93	16	ZG1/8		
	3.0D	GHZG01-13.5-14.5-3.0D-S16	51	48	114	16	ZG1/8		
	4.0D	GHZG01-13.5-14.5-4.0D-S16	65	48	128	16	ZG1/8		
	5.0D	GHZG01-13.5-14.5-5.0D-S16	80	48	143	16	ZG1/8		
	6.0D	GHZG01-13.5-14.5-6.0D-S16	94	48	157	16	ZG1/8		
	8.0D	GHZG01-13.5-14.5-8.0D-S16	123	48	186	16	ZG1/8		
14.6-15.5	1.5D	GHZG01-14.6-15.5-1.5D-S16	31	48	98	16	ZG1/8	M2.2*8.5	
	3.0D	GHZG01-14.6-15.5-3.0D-S16	54	48	121	16	ZG1/8		
	4.0D	GHZG01-14.6-15.5-4.0D-S16	70	48	137	16	ZG1/8		
	5.0D	GHZG01-14.6-15.5-5.0D-S16	85	48	152	16	ZG1/8		
	6.0D	GHZG01-14.6-15.5-6.0D-S16	101	48	168	16	ZG1/8		
	8.0D	GHZG01-14.6-15.5-8.0D-S16	132	48	199	16	ZG1/8		
15.6-16.5	1.5D	GHZG01-15.6-16.5-1.5D-S16	33	48	101	16	ZG1/8	M2.5*9.5	T10
	3.0D	GHZG01-15.6-16.5-3.0D-S16	58	48	126	16	ZG1/8		
	4.0D	GHZG01-15.6-16.5-4.0D-S16	74	48	142	16	ZG1/8		
	5.0D	GHZG01-15.6-16.5-5.0D-S16	91	48	159	16	ZG1/8		
	6.0D	GHZG01-15.6-16.5-6.0D-S16	107	48	175	16	ZG1/8		
	8.0D	GHZG01-15.6-16.5-8.0D-S16	140	48	208	16	ZG1/8		

Indexable Head Type Drill



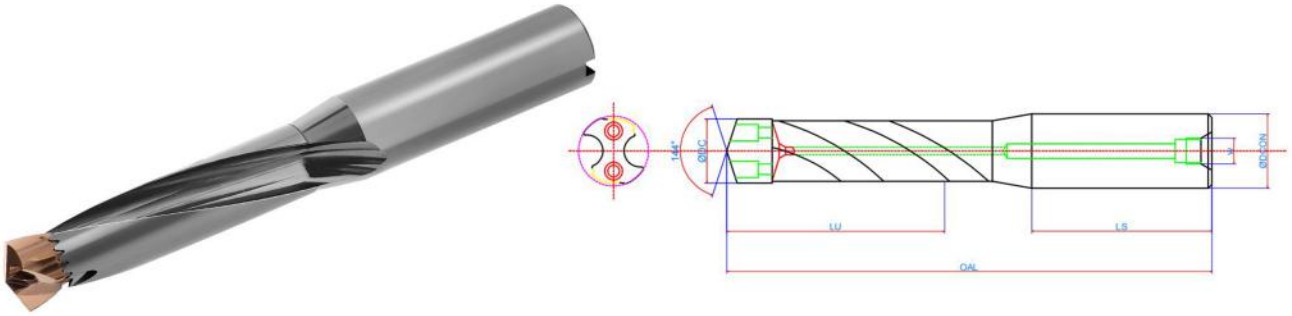
Dia 直径	D 倍径	Specifications 钻杆型号	LU 有效长	LS 柄长	OAL 全长	DCON 柄径	W 柄部螺纹	Screw 固定螺丝	Wrench 扳手
16.6-17.5	1.5D	GHZG01-16.6-17.5-1.5D-S20	35	50	106	20	ZG1/8	M2.5*9.5	T10
	3.0D	GHZG01-16.6-17.5-3.0D-S20	61	50	132	20	ZG1/8		
	4.0D	GHZG01-16.6-17.5-4.0D-S20	79	50	150	20	ZG1/8		
	5.0D	GHZG01-16.6-17.5-5.0D-S20	96	50	167	20	ZG1/8		
	6.0D	GHZG01-16.6-17.5-6.0D-S20	114	50	185	20	ZG1/8		
	8.0D	GHZG01-16.6-17.5-8.0D-S20	149	50	220	20	ZG1/8		
17.6-18.5	1.5D	GHZG01-17.6-18.5-1.5D-S20	37	50	109	20	ZG1/8		
	3.0D	GHZG01-17.6-18.5-3.0D-S20	65	50	137	20	ZG1/8		
	4.0D	GHZG01-17.6-18.5-4.0D-S20	83	50	155	20	ZG1/8		
	5.0D	GHZG01-17.6-18.5-5.0D-S20	102	50	174	20	ZG1/8		
	6.0D	GHZG01-17.6-18.5-6.0D-S20	120	50	192	20	ZG1/8		
	8.0D	GHZG01-17.6-18.5-8.0D-S20	157	50	229	20	ZG1/8		
18.6-19.5	1.5D	GHZG01-18.6-19.5-1.5D-S20	39	50	112	20	ZG1/8	M3.0*11	T15
	3.0D	GHZG01-18.6-19.5-3.0D-S20	68	50	142	20	ZG1/8		
	4.0D	GHZG01-18.6-19.5-4.0D-S20	88	50	162	20	ZG1/8		
	5.0D	GHZG01-18.6-19.5-5.0D-S20	107	50	181	20	ZG1/8		
	6.0D	GHZG01-18.6-19.5-6.0D-S20	127	50	201	20	ZG1/8		
	8.0D	GHZG01-18.6-19.5-8.0D-S20	166	50	240	20	ZG1/8		
19.6-20.5	1.5D	GHZG01-19.6-20.5-1.5D-S20	41	50	115	20	ZG1/8		
	3.0D	GHZG01-19.6-20.5-3.0D-S20	72	50	146	20	ZG1/8		
	4.0D	GHZG01-19.6-20.5-4.0D-S20	92	50	166	20	ZG1/8		
	5.0D	GHZG01-19.6-20.5-5.0D-S20	113	50	187	20	ZG1/8		
	6.0D	GHZG01-19.6-20.5-6.0D-S20	127	50	207	20	ZG1/8		
	8.0D	GHZG01-19.6-20.5-8.0D-S20	166	50	248	20	ZG1/8		
20.6-21.5	1.5D	GHZG01-20.6-21.5-1.5D-S25	43	60	129	25	ZG1/8		
	3.0D	GHZG01-20.6-21.5-3.0D-S25	75	60	161	25	ZG1/8		
	4.0D	GHZG01-20.6-21.5-4.0D-S25	97	60	183	25	ZG1/8		

Indexable Head Type Drill



Dia 直径	D 倍径	Specifications 钻杆型号	LU 有效长	LS 柄长	OAL 全长	DCON 柄径	W 柄部螺纹	Screw 固定螺丝	Wrench 扳手
20.6-21.5	5.0D	GHZG01-20.6-21.5-1.5D-S25	118	60	204	25	ZG1/8	M3.0*11	T15
	6.0D	GHZG01-20.6-21.5-3.0D-S25	140	60	226	25	ZG1/8		
	8.0D	GHZG01-20.6-21.5-5.0D-S25	183	60	269	25	ZG1/8		
21.6-22.8	1.5D	GHZG01-21.6-22.8-1.5D-S25	46	60	132	25	ZG1/8	M3.5*11.5	
	3.0D	GHZG01-21.6-22.8-3.0D-S25	80	60	166	25	ZG1/8		
	4.0D	GHZG01-21.6-22.8-5.0D-S25	103	60	189	25	ZG1/8		
	5.0D	GHZG01-21.6-22.8-1.5D-S25	125	60	212	25	ZG1/8		
	6.0D	GHZG01-21.6-22.8-3.0D-S25	148	60	234	25	ZG1/8		
	8.0D	GHZG01-21.6-22.8-5.0D-S25	194	60	280	25	ZG1/8		
22.9-23.8	1.5D	GHZG01-22.9-23.8-1.5D-S25	48	60	135	25	ZG1/8		
	3.0D	GHZG01-22.9-23.8-3.0D-S25	83	60	171	25	ZG1/8		
	4.0D	GHZG01-22.9-23.8-4.0D-S25	107	60	194	25	ZG1/8		
	5.0D	GHZG01-22.9-23.8-5.0D-S25	131	60	218	25	ZG1/8		
	6.0D	GHZG01-22.9-23.8-6.0D-S25	155	60	242	25	ZG1/8		
	8.0D	GHZG01-22.9-23.8-8.0D-S25	202	60	289	25	ZG1/8		
23.9-24.8	1.5D	GHZG01-23.9-24.8-1.5D-S25	50	60	138	25	ZG1/8		
	3.0D	GHZG01-23.9-24.8-3.0D-S25	87	60	175	25	ZG1/8		
	4.0D	GHZG01-23.9-24.8-4.0D-S25	112	60	200	25	ZG1/8		
	5.0D	GHZG01-23.9-24.8-5.0D-S25	136	60	224	25	ZG1/8		
	6.0D	GHZG01-23.9-24.8-6.0D-S25	161	60	249	25	ZG1/8		
	8.0D	GHZG01-23.9-24.8-8.0D-S25	211	60	299	25	ZG1/8		
24.9-25.8	1.5D	GHZG01-24.9-25.8-1.5D-S25	52	60	141	25	ZG1/8	M4.0*14	T20
	3.0D	GHZG01-24.9-25.8-3.0D-S25	90	60	179	25	ZG1/8		
	4.0D	GHZG01-24.9-25.8-4.0D-S25	116	60	205	25	ZG1/8		
	5.0D	GHZG01-24.9-25.8-5.0D-S25	142	60	231	25	ZG1/8		
	6.0D	GHZG01-24.9-25.8-6.0D-S25	168	60	257	25	ZG1/8		
	8.0D	GHZG01-24.9-25.8-8.0D-S25	219	60	308	25	ZG1/8		

Indexable Head Type Drill



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25.9-26.8	1.5D	GHZG01-25.9-26.8-1.5D-S32	54	60	143	32	ZG1/8	M4.0*14	T20
	3.0D	GHZG01-25.9-26.8-3.0D-S32	94	60	183	32	ZG1/8		
	4.0D	GHZG01-25.9-26.8-4.0D-S32	121	60	210	32	ZG1/8		
	5.0D	GHZG01-25.9-26.8-5.0D-S32	147	60	237	32	ZG1/8		
	6.0D	GHZG01-25.9-26.8-6.0D-S32	174	60	263	32	ZG1/8		
	8.0D	GHZG01-25.9-26.8-80D-S32	228	60	317	32	ZG1/8		
26.9-27.8	1.5D	GHZG01-26.9-27.8-1.5D-S32	56	60	146	32	ZG1/8		
	3.0D	GHZG01-26.9-27.8-3.0D-S32	97	60	188	32	ZG1/8		
	4.0D	GHZG01-26.9-27.8-4.0D-S32	125	60	216	32	ZG1/8		
	5.0D	GHZG01-26.9-27.8-5.0D-S32	153	60	244	32	ZG1/8		
	6.0D	GHZG01-26.9-27.8-6.0D-S32	181	60	272	32	ZG1/8		
	8.0D	GHZG01-26.9-27.8-8.0D-S32	236	60	327	32	ZG1/8		
27.9-28.8	1.5D	GHZG01-27.9-28.8-1.5D-S32	58	60	149	32	ZG1/8	M4.5*15	T25
	3.0D	GHZG01-27.9-28.8-3.0D-S32	101	60	193	32	ZG1/8		
	4.0D	GHZG01-27.9-28.8-4.0D-S32	130	60	222	32	ZG1/8		
	5.0D	GHZG01-27.9-28.8-5.0D-S32	158	60	250	32	ZG1/8		
	6.0D	GHZG01-27.9-28.8-6.0D-S32	187	60	279	32	ZG1/8		
	8.0D	GHZG01-27.9-28.8-8.0D-S32	245	60	337	32	ZG1/8		
28.9-29.8	1.5D	GHZG01-28.9-29.8-1.5D-S32	60	60	153	32	ZG1/8		
	3.0D	GHZG01-28.9-29.8-3.0D-S32	104	60	197	32	ZG1/8		
	4.0D	GHZG01-28.9-29.8-4.0D-S32	134	60	227	32	ZG1/8		
	5.0D	GHZG01-28.9-29.8-5.0D-S32	164	60	257	32	ZG1/8		
	6.0D	GHZG01-28.9-29.8-6.0D-S32	194	60	287	32	ZG1/8		
	8.0D	GHZG01-28.9-29.8-8.0D-S32	253	60	346	32	ZG1/8		
29.9-30.8	1.5D	GHZG01-29.9-30.8-1.5D-S32	62	60	156	32	ZG1/8		
	3.0D	GHZG01-29.9-30.8-3.0D-S32	108	60	202	32	ZG1/8		
	4.0D	GHZG01-29.9-30.8-4.0D-S32	139	60	233	32	ZG1/8		
	5.0D	GHZG01-29.9-30.8-1.5D-S32	169	60	263	32	ZG1/8		
	6.0D	GHZG01-29.9-30.8-3.0D-S32	200	60	356	32	ZG1/8		
	8.0D	GHZG01-29.9-30.8-4.0D-S32	262	60	479	32	ZG1/8		

Interchangeable Tip

Machining:

HRC 25-32 : 70-80m/min
HRC 32-40 : 60-70m/min
HRC 42-50 : 50-60m/min

BRADE	DIA	mm/rev	DIA	mm/rev
AABZ-SN38	10.0-10.5	0.12-0.18	19.6-20.5	0.16-0.22
AABZ-SN38	10.6-11.2	0.12-0.18	20.6-21.5	0.16-0.22
AABZ-SN38	11.3-11.9	0.12-0.18	21.6-22.8	0.16-0.22
AABZ-SN38	12.0-12.4	0.12-0.18	22.9-23.8	0.16-0.22
AABZ-SN38	12.5-12.9	0.14-0.20	23.9-24.8	0.16-0.22
AABZ-SN38	13.0-13.4	0.14-0.20	24.9-25.8	0.16-0.22
AABZ-SN38	13.5-14.5	0.14-0.20	25.9-26.8	0.16-0.25
AABZ-SN38	14.6-15.5	0.16-0.22	26.9-27.8	0.16-0.25
AABZ-SN38	15.6-16.5	0.16-0.22	27.9-28.8	0.16-0.25
AABZ-SN38	16.6-17.5	0.16-0.22	28.9-29.8	0.16-0.25
AABZ-SN38	17.6-18.5	0.16-0.22	29.9-30.8	0.16-0.25
AABZ-SN38	18.6-19.5	0.16-0.22		

Note: Self centering drill tips are suitable for 5x, 8x, 10x, and 12x

Interchangeable Tip

Machining:

HRC 25-32 : 70-80m/min
HRC 32-42 : 60-70m/min
HRC 42-50 : 50-60m/min

BRADE	DIA	mm/rev	DIA	mm/rev
AAZ-PN54	10.0-10.5	0.12-0.18	19.6-20.5	0.16-0.22
AAZ-PN54	10.6-11.2	0.12-0.18	20.6-21.5	0.16-0.22
AAZ-PN54	11.3-11.9	0.12-0.18	21.6-22.8	0.16-0.22
AAZ-PN54	12.0-12.4	0.12-0.18	22.9-23.8	0.16-0.22
AAZ-PN54	12.5-12.9	0.14-0.20	23.9-24.8	0.16-0.22
AAZ-PN54	13.0-13.4	0.14-0.20	24.9-25.8	0.16-0.25
AAZ-PN54	13.5-14.5	0.14-0.20	25.9-26.8	0.16-0.25
AAZ-PN54	14.6-15.5	0.16-0.22	26.9-27.8	0.16-0.25
AAZ-PN54	15.6-16.5	0.16-0.22	27.9-28.8	0.16-0.25
AAZ-PN54	16.6-17.5	0.16-0.22	28.9-29.8	0.16-0.25
AAZ-PN54	17.6-18.5	0.16-0.22	29.9-30.8	0.16-0.25
AAZ-PN54	18.6-19.5	0.16-0.22		

Interchangeable Tip

Machining:

HRC 25-32 : 70-80m/min
HRC 32-42 : 60-70m/min
HRC 42-50 : 50-60m/min

BRADE	DIA	mm/rev	DIA	mm/rev
ACB-SN38	10.0-10.5	0.14-0.2	19.6-20.5	0.2-0.26
ACB-SN38	10.6-11.2	0.14-0.2	20.6-21.5	0.2-0.26
ACB-SN38	11.3-11.9	0.14-0.2	21.6-22.8	0.2-0.26
ACB-SN38	12.0-12.4	0.14-0.2	22.9-23.8	0.2-0.26
ACB-SN38	12.5-12.9	0.16-0.22	23.9-24.8	0.2-0.26
ACB-SN38	13.0-13.4	0.16-0.22	24.9-25.8	0.2-0.26
ACB-SN38	13.5-14.5	0.16-0.22	25.9-26.8	0.2-0.26
ACB-SN38	14.6-15.5	0.18-0.24	26.9-27.8	0.2-0.26
ACB-SN38	15.6-16.5	0.18-0.24	27.9-28.8	0.2-0.26
ACB-SN38	16.6-17.5	0.2-0.26	28.9-29.8	0.2-0.26
ACB-SN38	17.6-18.5	0.2-0.26	29.9-30.8	0.2-0.26
ACB-SN38	18.6-19.5	0.2-0.26		
ACB-SN38	10.0-10.5	0.1-0.14	19.6-20.5	0.16-0.2
ACB-SN38	10.6-11.2	0.1-0.14	20.6-21.5	0.16-0.2
ACB-SN38	11.3-11.9	0.1-0.14	21.6-22.8	0.16-0.2
ACB-SN38	12.0-12.4	0.1-0.14	22.9-23.8	0.16-0.2
ACB-SN38	12.5-12.9	0.12-0.16	23.9-24.8	0.16-0.2
ACB-SN38	13.0-13.4	0.12-0.16	24.9-25.8	0.16-0.2
ACB-SN38	13.5-14.5	0.12-0.16	25.9-26.8	0.16-0.2
ACB-SN38	14.6-15.5	0.14-0.18	26.9-27.8	0.16-0.2
ACB-SN38	15.6-16.5	0.14-0.18	27.9-28.8	0.16-0.2
ACB-SN38	16.6-17.5	0.16-0.2	28.9-29.8	0.16-0.2
ACB-SN38	17.6-18.5	0.16-0.2	29.9-30.8	0.16-0.2
ACB-SN38	18.6-19.5	0.16-0.2		

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